

Experimental study of cesium sedimentation from multicomponent water solutions using sodium and ammonium tetrafluoroborates at room temperature

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Key words: tetrafluoroborates, sedimentation method, degree and selectivity of separation, processing of spent nuclear fuel.

Citation: Martynov, K. V., A. M. Safiulina, I. G. Tananaev, A. M. Kovalsky, A. R. Kotelnikov (2011), Experimental study of cesium sedimentation from multicomponent water solutions using sodium and ammonium tetrafluoroborates at room temperature, *Vestn. Otd. nauk Zemle*, 3, NZ6073, doi:10.2205/2011NZ000203.

¹³⁷Cs is one of the most dangerous and, at the same time, valuable isotope of radiochemical manufacture at processing of spent nuclear fuel. Owing to low concentration of cesium in solutions, its separation usually make by an extraction method. However in certain cases, for the concentrated solutions more simple and low cost method of sedimentation can be used. We investigated cesium sedimentation from nitrate and alkali-carbonate multicomponent (Na, Mg, Al, K, Ca, Sc, Ti, Cr, Mn, Fe, Ni, Cu, Zn, Sr, Y, Zr, Nb, Mo, Pd, Ag, Cd, Sn, Cs, La, Ce, Nd, Eu, Gd, Ho, Yb, Hf, W, Hg, Pb, Th, U) water solutions at 20°C by sodium and ammonium tetrafluoroborates, based on their higher (on 1-1.5 order) solubilities in water, than solubility of cesium tetrafluoroborate. A subject of our research was degree and selectivity of cesium sedimentation as well as the characteristic of received sediments.

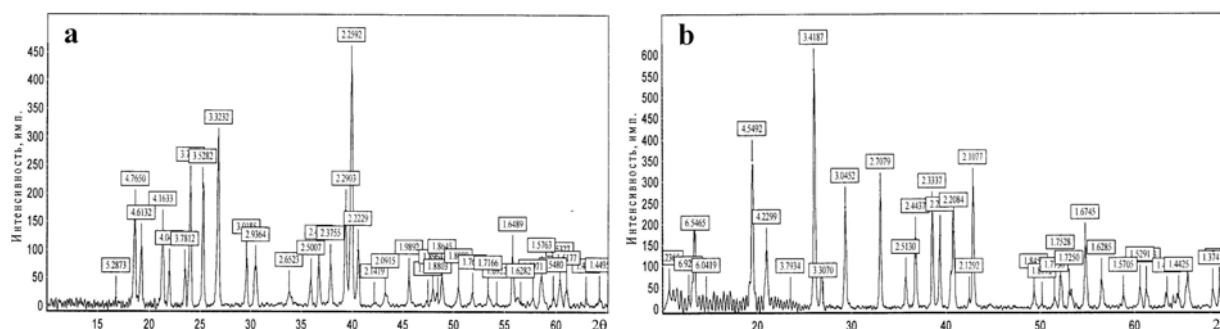


Fig.1. XRPD patterns of CsBF₄: (a) and NaCs(BF₄)₂, (b) Dron-4 diffractometer, CuK α radiation ($\lambda = 1.54018\text{\AA}$)

Besides cationic compound, initial solutions for experiments differed a parity of cesium and sodium concentration, and also on pH (tab.1), controlled by concentration of nitric acid or sodium carbonate in solutions. Sodium and ammonium tetrafluoroborates were added to initial solutions in the form of solid substance or the sated water solutions. At addition the tetrafluoroborates there was a formation heavy glassy deposits. After deposits filtration and drying white color thin crystal powders were turned out. X-ray powder diffraction (XRPD) patterns of deposits have shown presence in all of them cesium tetrafluoroborate CsBF₄ (CBF) (fig.1a), crystallizing in orthorhombic system, space group Pnma (XRPD patterns database PCPDFWIN v.2.02, card 95828). Most crystalline single-phase deposits turned out at addition to starting solutions NH₄BF₄. Addition NaBF₄ led to occurrence in deposits of one more crystal phase (fig.1b) which analog in the database it was revealed not. To define chemical compound of this phase deposits have been studied by electron microprobe analysis on a scanning electron microscope (SEM) Tescan Vega II XMU combining with X-ray energy dispersive spectrometer INCAx-sight. The unknown phase has appeared double salt of sodium and cesium having chemical compound close to ideal stoichiometry: NaCs(BF₄)₂ (NCBF). It is characterized by higher solubility than CsBF₄, it is better recrystallized in water and forms joints large tabular crystals (fig.2).

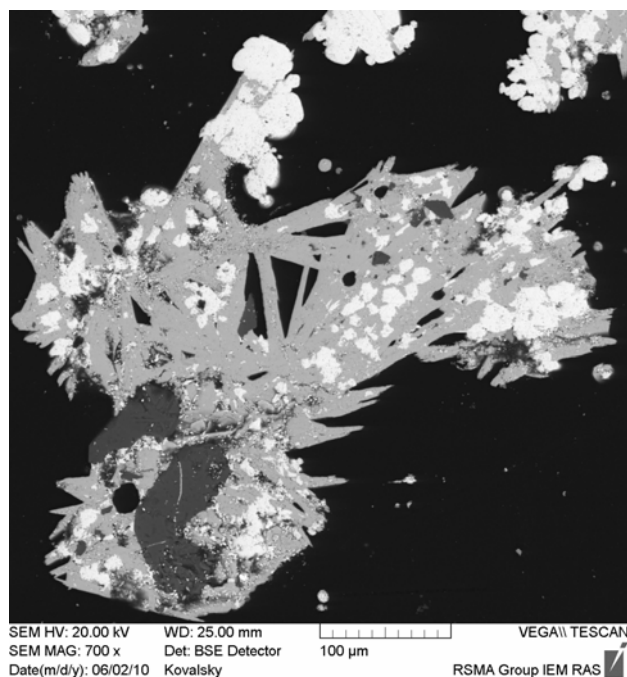


Fig.2 SEM backscattered electron detector image of the polished sample of a two-phase sediment: white - CsBF_4 , gray - $\text{NaCs}(\text{BF}_4)_2$.

To define cell parameters of $\text{NaCs}(\text{BF}_4)_2$ XRPD pattern of the single-phase sample together with the internal standard (spectral pure Si, $a = 5.4305 \text{ \AA}$) has been removed at 25°C on Bruker D8 ADVANCE X-ray diffractometer, using $\text{CuK}\alpha_1$ radiation ($\lambda = 1.5406 \text{ \AA}$) with step of $0.010^\circ 2\theta$. CRYSFIRE 2004 (THEOR90 procedure) and CHEKCELL computer programs have been used for definition of reflection indexes and calculation of unit cell parameters. There were 37 experimental reflections in a range $13\text{--}71^\circ 2\theta$ which angular positions were corrected by internal standard. The decision for unit cell parameters has been found in terms of the rhombohedral system: $a = 5.4575(1) \text{ \AA}$, $c = 20.1508(5) \text{ \AA}$, $V = 519.77 \text{ \AA}^3$, $Z = 3$, several space groups without systematic absences are possible. It is established that $\text{NaCs}(\text{BF}_4)_2$ has higher symmetry in comparison with unicomponent salts (NaBF_4 : orthorhombic, Cmcm ; CsBF_4 : orthorhombic, Pnma). At the same time, the size of relation $V/n \cdot Z = 86.63 \text{ \AA}^3$ lies in an interval between its values for end-members (72.69 \AA^3 and 108.73 \AA^3 , respectively).

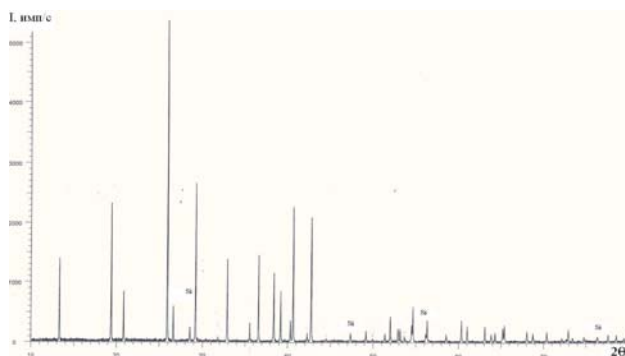


Fig. 3. XRPD pattern of $\text{NaCs}(\text{BF}_4)_2$. $\text{CuK}\alpha_1$ radiation ($\lambda = 1.5406 \text{ \AA}$). Si - spectral pure silicon, $a = 5.4305 \text{ \AA}$

Chemical compounds of solutions as initial, and after cesium sedimentation were analyzed on a mass spectrometer with inductively coupled plasma Agilent 7500ce (tab.1). From all set of cations being in starting solutions after cesium sedimentation by tetrafluoroborates the maintenance of potassium, rare earth elements (TR) and thorium (the last only for sour solutions) in solutions stably decreased. On fig.4 degrees

of sedimentation of these elements from solutions are presented:

$$S_i = (C_{i \text{ ini}} - C_{i \text{ fin}}) / C_{i \text{ ini}} \cdot 100\%$$

where $C_{i \text{ ini}}$ and $C_{i \text{ fin}}$ are initial and final concentration of i -th component in a solution taking into account diluting. It is visible that in many cases sedimentation of cesium - rare earth elements - thorium fraction is close to 100 %. At the same time cesium can be taken rather selectively by ammonium tetrafluoroborate from alkaline solutions. Potassium, most likely, is sedimented in a kind of tetrafluoroborate, having low solubility in water; rare earth elements are sedimented presumably in the form of fluorides; the form of thorium sedimentation isn't clear. In contrast to them alkali earth elements, transition metals and uranium remain in a solution.

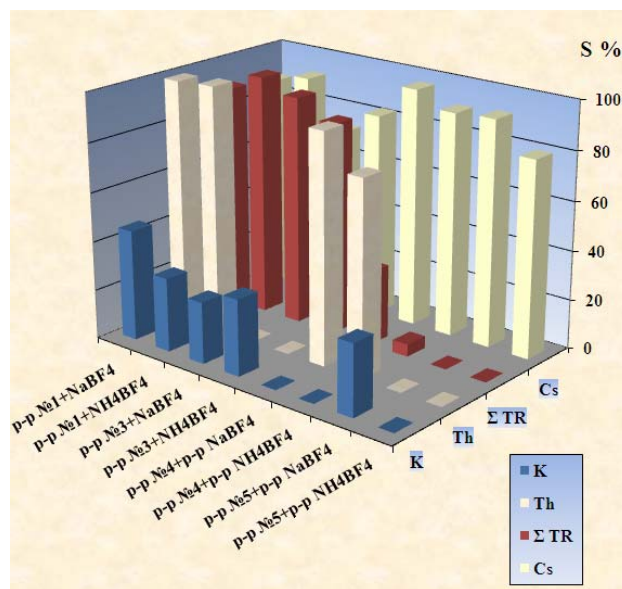


Fig.4. Degrees of K, Th, Σ TR and Cs sedimentation by NaBF_4 and NH_4BF_4 from solutions of various chemical compounds .

Thus, in process of sedimentation from solutions of dangerous technogenic elements by means of tetrafluoroborates degrees of sedimentation Cs, Th, TR can be close to 100 %. This fact can be a basis for creation of a new technological method of allocation of the specified group of elements or selectively cesium from a high level waste at processing of spent nuclear fuel, and also their separation at processing of ores.

This work was supported by the RFBR grant № 09-03-13547_ofi-c.

Table 1. The concentration of elements and pH modeling solutions before and after cesium sedimentation by sodium and ammonium tetrafluoroborates and phase composition of deposits: CBF – CsBF₄, NCBF – NaCs(BF₄)₂

№ exp	sol №1	4	7	sol №3	6	8	sol №4	23	24	sol №5	26	27
Reagents		sol №1 + NaBF ₄	sol №1 + NH ₄ BF ₄		sol №3 + NaBF ₄	sol №3 + NH ₄ BF ₄		sol №4 + sol NaBF ₄	sol №4 + sol NH ₄ BF ₄		sol №5 + sol NaBF ₄	sol №5 + sol NH ₄ BF ₄
Concentration in solution, g/l												
Na	0.31	54	0.95	220	270	170	1.7	35	0.5	99	83	47
Mg	0.22	0.23	0.25	0.11	0.0038	0.0041	0.13	0.086	0.086	0.0018	0.0079	0,0025
K	0.2	0.11	0.14	0.16	0.12	0.11	0.088	0.002	?	0.038	0.018	0,026
Cr	0.69	0.73	0.78	0.0084	0.0076	0.014	0.21	0.13	0.13	8.5·10 ⁻⁴	0.0016	0,0021
Fe	0.5	0.52	0.56	0.01	0.02	0.04	0.067	0.061	0.058	0.004	0.011	0,015
Ni	0.56	0.56	0.63	0.022	0.037	0.044	0.064	0.04	0.043	4.5·10 ⁻⁴	0.0015	9,2·10 ⁻⁴
Cu	0.56	0.56	0.65	0.031	0.12	0.16	0.18	0.13	0.11	0.024	0.019	0,018
Sr	0	0	0	0	0	0	4.7	2.9	2.9	0.039	0.077	3,3·10 ⁻⁴
Zr	0.061	0.11	0.12	0.01	0.024	0.07	0.13	0.11	0.12	0.0057	0.034	0,0086
Nb	1.4·10 ⁻⁴	4.8·10 ⁻⁴	3.1·10 ⁻⁴	1.7·10 ⁻⁵	2.3·10 ⁻⁵	5·10 ⁻⁵	6.5·10 ⁻⁴	0.0017	0.0019	8.2·10 ⁻⁴	0.0016	0,0035
Ag	5.4·10 ⁻⁴	4·10 ⁻⁴	7.2·10 ⁻⁴	3.4·10 ⁻⁵	8.6·10 ⁻⁵	3.6·10 ⁻⁴	4.5·10 ⁻⁴	4.8·10 ⁻⁴	4.4·10 ⁻⁴	0.0021	0.0073	0,006
Cd	1	0.98	1.2	0.0094	0.0077	0.022	0.12	0.07	0.07	1.5·10 ⁻⁴	1.5·10 ⁻⁴	0
Cs	130	16	11	98	26	17	22	0.37	1.3	29	1.6	3,8
Σ TR	0.34	0.035	0.0056	4.5·10 ⁻⁴	3.3·10 ⁻⁵	6.3·10 ⁻⁵	0.14	0.067	0.091	1.4·10 ⁻⁴	7.2·10 ⁻⁴	2,2·10 ⁻⁴
Hf	0.64	1	1.1	0.093	0.22	0.67	0.12	0.12	0.13	0.007	0.3	0,064
Pb	0.45	1	0.45	0.049	0.16	0.19	0.0037	0.11	0.11	7.6·10 ⁻⁴	0.0038	0,0042
Th	0.57	0.0035	6.5·10 ⁻⁴	0.046	0.068	0.19	0.02	8.8·10 ⁻⁴	0.0028	3.8·10 ⁻⁴	0.0076	0,0029
U	0.61	0.57	0.66	0.18	0.35	0.39	0.1	0.24	0.12	0.074	0.047	0,046
pH	1.94	2	2.81	10.8	8.78	8.5	1.29	2.33	2.24	11.99	7.51	7,9
Solid products		CBF + NCBF	CBF		CBF	CBF		CBF + NCBF	CBF		NCBF	CBF